



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3712

Job Sheet 168242



Part No: 646.3712

Job Qty: 12 ea

Part Name: Clip



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/25/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.11.23 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	11/24/17	11/24/17	0.00	0.00	Start Up Container		DA 17/12/22
110	Waterjet	12 pcs	11/24/17	11/24/17	0.00	0.32	Waterjet1		DA 17/12/22
120	QC	12 pcs	11/24/17	11/24/17	0.00	0.00	QC2		DA 17/12/22
130	QC	12 pcs	11/24/17	11/24/17	0.00	0.00	QC8		38
140	Brake NC	12 pcs	11/24/17	11/24/17	0.04	0.52	Brake NC 1		DA 17/12/22
150	QC	12 pcs	11/24/17	11/24/17	0.00	0.00	QC5		38
155	HandFinish	12 pcs	11/24/17	11/24/17	0.00	0.35	HandFinish4		38
160	Outsource	12 pcs	11/25/17	11/25/17	0.00	0.10	Outsource4		AT 18/02/07
170	Packaging	12 pcs	11/25/17	11/25/17	0.00	0.00	Packaging2		AT 18/02/07
180	QC	12 pcs	11/25/17	11/25/17	0.00	0.00	QC5		38
210	Packaging	12 pcs	11/25/17	11/25/17	0.00	0.00	Packaging3		AT 18/04/07
220	QC21-SA	12 Ea	11/25/17	11/25/17	0.00	0.00	QC21		

Part Op 110 - 1-Cut 646.3711 as per Dwg

Descriptions: 155 - CLEAN AND REMOVE ALL MARKINGS

160 - Issue P/O to ATG: 038802

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

JAN 17 2017 HLB

FEB 09 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.063	0	119	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 7:01 AM dart.boucher.sylvie

HLB

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

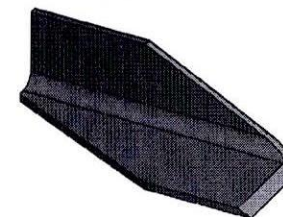
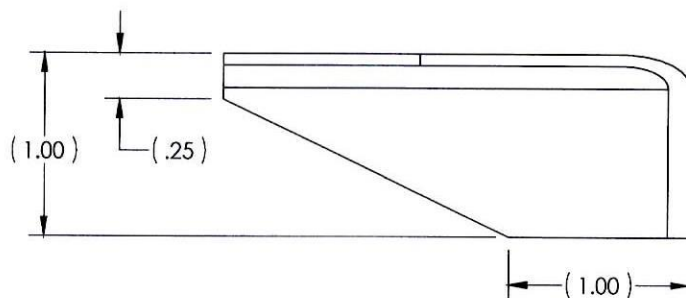
QA Closed: _____ Date: _____

Work Order update only ☐

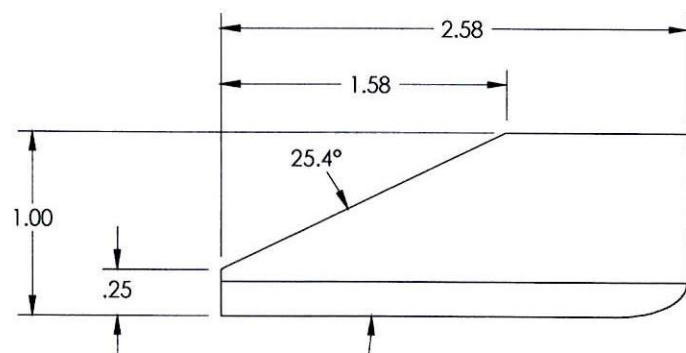
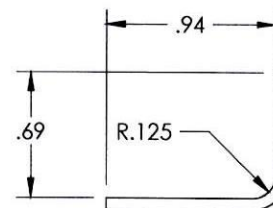
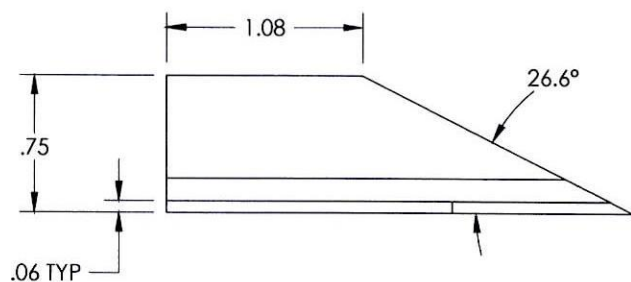
Work Order: _____ Part No. _____ NCR No. _____ Date : _____ _____ _____	DISPOSITION Clip S026726 A	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube</td><td>☐</td> <td>Cross tube</td><td>☐</td> <td>Water Jet</td><td>☐</td> <td>Engineering</td><td>☐</td> </tr> <tr> <td>Machining</td><td>☐</td> <td>Small Fab</td><td>☐</td> <td>Prod. Eng. Coord.</td><td>☐</td> <td>Quality</td><td>☐</td> </tr> <tr> <td>Forming</td><td>☐</td> <td>Finishing</td><td>☐</td> <td>Rec/Store/Packaging</td><td>☐</td> <td>Other</td><td>☐</td> </tr> <tr> <td>Large Fab</td><td>☐</td> <td>Composite</td><td>☐</td> <td>Supplier</td><td>☐</td> <td></td><td></td> </tr> </table> QTY Effective : _____ Disposition	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐	Forming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐	Large Fab	☐	Composite	☐	Supplier	☐			MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																												
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PART NO: 646.3712 Revision: Operation: Change No: Start up Operation DART AEROSPACE Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		FAULT CATEGORY <table style="width: 100%;"> <tr> <td>Temperature/Cure</td><td>☐</td> <td>Power Loss/Surge</td><td>☐</td> <td>Positioned Wrong</td><td>☐</td> </tr> <tr> <td>Setup</td><td>☐</td> <td>Folio/Program</td><td>☐</td> <td>Outside Dimensions</td><td>☐</td> </tr> <tr> <td>Path/Route</td><td>☐</td> <td>Grain</td><td>☐</td> <td>Over/Under tolerance</td><td>☐</td> </tr> <tr> <td>Crack/Damage/Defect</td><td>☐</td> <td>Weld</td><td>☐</td> <td>Part Incorrect</td><td>☐</td> </tr> <tr> <td>Section Incomplete/Unqualified</td><td>☐</td> <td>Wrong Stock Pulled</td><td>☐</td> <td>Part Lost/Missing</td><td>☐</td> </tr> <tr> <td>Contamination</td><td>☐</td> <td>Out of Sequence</td><td>☐</td> <td>Part Moved</td><td>☐</td> </tr> <tr> <td>Intersink</td><td>☐</td> <td>Off-set</td><td>☐</td> <td>Drawing</td><td>☐</td> </tr> <tr> <td>Too Short</td><td>☐</td> <td>Mislabeled</td><td>☐</td> <td>Finish</td><td>☐</td> </tr> <tr> <td>Instructions Incomplete/Unclear</td><td>☐</td> <td>Fit/Function</td><td>☐</td> <td>Misread</td><td>☐</td> </tr> <tr> <td>Drill Holes</td><td>☐</td> <td>Misaligned/off center</td><td>☐</td> <td>Turning Sequence</td><td>☐</td> </tr> </table>		Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Setup	☐	Folio/Program	☐	Outside Dimensions	☐	Path/Route	☐	Grain	☐	Over/Under tolerance	☐	Crack/Damage/Defect	☐	Weld	☐	Part Incorrect	☐	Section Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐	Intersink	☐	Off-set	☐	Drawing	☐	Too Short	☐	Mislabeled	☐	Finish	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



646.3711 SHOWN
646.3712 OPPOSITE



NEXT ASSY (\$)	ORIGINAL DATE (D/M/Y)	08-18-08	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300 SHEETMETAL	
	DRAWN BY	P. BRAVO		
	CHECKED BY	S. JOSEPH		
	DRAWING APPROVAL	S. JOSEPH		
	DATE	08-18-08	SHEET NO. 646.3700 SCALE: NONE	
	CONTRACT NO.			
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B	REV. A
			CAGE CODE 07M26	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																							
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OTHER : _____																																																															



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038802

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038802
PO Date: 1/17/18
Due Date: 1/31/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
JAN 30 2018

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170136	D2348	Wearplate (Key Way) Issue P/O: <i>See attached</i> Black Anodize per Dwg D2348 Rev. C	Firmed	1/31/18	20 pcs	0 pcs	20 pcs	\$5.76/pcs	\$115.20
Line Item Note RUSH!!!!										
2	169475	647.7811	Bracket B Issue P/O to ATG : <i>See attached</i> Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	1/31/18	10 pcs	0 pcs	10 pcs	\$15.63/pcs	\$156.30
Line Item Note RUSH!!!!										
3	170172	647.7812	Center Plate, Upper Issue P/O to ATG : <i>See attached</i> Hard Black Anodize and Prime Dwg 647.7800 Rev. A	Firmed	1/31/18	6 pcs	0 pcs	6 pcs	\$9.88/pcs	\$59.28
Line Item Note RUSH!!!!										
4	168218	646.3011	RH Half Issue P/O to ATG : Hard Black Anodize, Color Black and Prime as Per Dwg 646.3000	Firmed	1/31/18	10 pcs	0 pcs	10 pcs	\$11.38/pcs	\$113.80
Line Item Note RUSH!!!!										
5	168219	646.3012	Lower Guide Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3000	Firmed	1/31/18	10 pcs	0 pcs	10 pcs	\$21.03/pcs	\$210.30
Line Item Note RUSH!!!!										
6	168217	646.3010		Firmed	1/31/18	6 pcs	0 pcs	6 pcs	\$11.38/pcs	\$68.28



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PURCHASE ORDER PO038802

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	168018	646.3011	LH Half Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3000 RH Half Issue P/O to ATG : Hard Black Anodize, Color Black and Prime as Per Dwg 646.3000	Firmed	1/31/18	4 pcs	0 pcs ✓ 4x	4 pcs AT 18/02/07	\$11.38/pcs	\$45.52
8	168241	646.3711	Clip Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3700 Rev. A	Firmed	1/31/18	12 pcs	0 pcs ✓ 12x	12 pcs AT 18/02/07	\$7.23/pcs	\$86.76
9	168242	646.3712	Clip Issue P/O to ATG : Hard Anodize, Color Black and Prime as Per Dwg 646.3712 Rev. A	Firmed	1/31/18	12 pcs	0 pcs ✓ 12x	12 pcs AT 18/02/07	\$7.23/pcs	\$86.76
10	168243	646.3713	Gusset Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	1/31/18	10 pcs	0 pcs ✓ 10x	10 pcs AT 18/02/07	\$16.88/pcs	\$168.80
11	168244	646.3714	Gusset Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3700 Rev. A	Firmed	1/31/18	12 pcs	0 pcs ✓ 12x	12 pcs AT 18/02/07	\$16.88/pcs	\$202.56
12	169366	646.9810	Deflector Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.9800 Rev. A	Firmed	1/31/18	10 pcs	0 pcs	10 pcs	\$48.38/pcs	\$483.80
13	168275	647.0113	Strut Doubler Issue P/O to ATG : Hard anodize, Color Black and Prime as Per Dwg 647.0100 Rev. A	Firmed	1/31/18	15 pcs	0 pcs ✓ 15x	15 pcs AT 18/02/07	\$12.88/pcs	\$193.20
14	168285	647.1510	Upper Deflector Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.1500 Rev. D	Firmed	1/31/18	4 pcs	0 pcs ✓ 4x	4 pcs AT 18/02/07	\$21.78/pcs	\$87.12
15	168293	647.1713	Spacer Issue P/O to ATG :	Firmed	1/31/18	20 pcs	0 pcs ✓ 20x	20 pcs AT 18/02/07	\$5.38/pcs	\$107.60



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PURCHASE ORDER PO038802

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16	169481	647.1714	Hard Black Anodize and Prime as per Dwg. 647.1700 Rev. E Plate Issue P/O to ATG :	Firmed	1/31/18	10 pcs	0 pcs	10 pcs	\$31.38/pcs	\$313.80
17	169482	647.1715	Hard Anodize and Prime as Per Dwg 647.1700 Rev. E Plate Issue P/O to ATG :	Firmed	1/31/18	10 pcs	0 pcs	10 pcs	\$31.38/pcs	\$313.80
18	169479	647.7816	Hard Black Anodize and Prime as per Dwg 647.1700 Rev. E Aft Bracket Issue P/O to ATG :	Firmed	1/31/18	10 pcs	0 pcs	10 pcs	\$7.98/pcs	\$79.80
19	169480	647.7817	Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A Aft Bracket Issue P/O to ATG :	Firmed	1/31/18	6 pcs	0 pcs	6 pcs	\$7.98/pcs	\$47.88
20	169484	647.7611	Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A Lower Deflector Issue P/O to ATG :	Firmed	1/31/18	6 pcs	0 pcs	6 pcs	\$13.18/pcs	\$79.08
21	169474	647.7810	Hard Black Anodize and Prime as per Dwg 647.7600 Bracket A Issue P/O to ATG :	Firmed	1/31/18	4 pcs	0 pcs	4 pcs	\$12.03/pcs	\$48.12
22	169476	647.7813	Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A Center Plate, Lower Issue P/O to ATG :	Firmed	1/31/18	6 pcs	0 pcs	6 pcs	\$9.88/pcs	\$59.28
23	169477	647.7814	Hard Black Anodize and Prime as per Dwg. 647.7800 Rev. A Fwd Bracket Issue P/O to ATG :	Firmed	1/31/18	6 pcs	0 pcs	6 pcs	\$7.98/pcs	\$47.88
24	169478	647.7815	Hard Black Anodize and Prime as per Dwg. 647.7800 Rev. A	Firmed	1/31/18	6 pcs	0 pcs	6 pcs	\$7.98/pcs	\$47.88



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25	168297	647.1817	Fwd Bracket Issue P/O to ATG : Support RH ISSUE P/O: _____ Hard Anodize, Color Black As Per Dwg. 647.1800 Rev. A	Firmed	1/31/18	4 pcs	0 pcs ✓ 4x	4 pcs AT 18/02/07	\$12.63/pcs	\$50.52
26	169392	647.7910	Angle Bracket ISSUE P/O: _____ Hard Anodize, Color Black and Prime as per Dwg. 647.7900 Rev.	Firmed	1/31/18	22 pcs	0 pcs ✓ 22x	22 pcs AT 18/02/07	\$9.13/pcs	\$200.86
27	169393	647.7912	Clip ISSUE P/O: _____ Hard Anodize, Color Black and Prime As Per Dwg. 647.7900	Firmed	1/31/18	8 pcs	0 pcs ✓ 8x	8 pcs AT 18/02/07	\$10.73/pcs	\$85.84
28	169397	647.7916	Bracket ISSUE P/O: _____ Hard Anodize, Color Black and Prime as per Dwg 647.7900	Firmed	1/31/18	10 pcs	0 pcs ✓ 10x	10 pcs AT 18/02/07	\$10.48/pcs	\$104.80
29	169914	SWA6A-800A	Connector Bushing -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL- A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	1/31/18	10 pcs	0 pcs 10x	10 pcs 18/02/02 mzf	\$5.88/pcs	\$58.80
30	169929	RBW6405G02131-3G-3	Bell -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL- A-8625F TYPE 2 CLASS 1 Water seal - Certificate of Conformity is required	Firmed	1/31/18	3 pcs	0 pcs Rec'd Jan 26	3 pcs	\$5.76/pcs	\$17.28
31	170021	RB877528-4-21	Cap -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL- A-8625F TYPE 2 CLASS 2 -Certification of Conformity is required	Firmed	1/31/18	4 pcs	0 pcs Rec'd Jan 26	4 pcs	\$5.76/pcs	\$23.04
32	169858	RBD29905-5	Hook -Issue P/O to ATG : PO	Firmed	1/31/18	4 pcs	0 pcs 4x	4 pcs 18/02/02 mzf	\$38.63/pcs	\$154.52



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038802

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			-ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2. Water sealant -Certificate of Conformity is required							

Grand Total: \$3,918.46

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/30/18 8:45 AM dart.baker.diane



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914584

Date: 06-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 ea	Part: 647.7816 Aft Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22387		Rev: A PO: PO038802 Line: 18
6 ea	Part: 647.7817 Aft Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22388		Rev: A PO: PO038802 Line: 19
6 ea	Part: 647.7814 Fwd Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22392		Rev: A PO: PO038802 Line: 23
10 ea	Part: 647.7916 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22397		Rev: NC PO: PO038802 Line: 28
12 ea	Part: 646.3712 Clip Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22397		Rev: A PO: PO038802 Line: 28
Made in Canada			



A.T.G. Industries Inc
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914584

Date: 06-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	- .9 mils) per drawing. Job: 22378 PO: PO038802 Line: 9		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>6/2/18</u> Certified Signature: <u>Jes Richard</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			